

Garant
TN.G 160408, Grade: HB7210-1


Order data

Order number	251544 HB7210-1
GTIN	4062406059118
Item class	21G

Description

TN.G 160408 HB7210-1 Grade: HB7210-1
 Chip breaker: GM
 Tolerance: M
 Cutting depth a_p : 0.4 - 6.5 mm
 Feed f : 0.3 - 0.7 mm/rev.
 Cutting speed v_c main application: 100 - 450 m/min

Technical description

Cutting depth $a_{p\ min}$	0.4 mm
Feed f	0.3 - 0.7 mm/rev.
Grade	HB7210-1
Cutting depth a_p	0.4 - 6.5 mm
Cutting conditions	slightly interrupted
Chip breaker	GM
Tool material	Carbide

Corner radius	0.8 mm
Finishing/roughing assignment	Semi-roughing
Cutting speed v_c main application	100 - 450 m/min
Main application	K
Cutting depth $a_{p \max}$	6.5 mm
Coating	TiCN
ISO code indexable insert	TNMG 160408
Number of changes/inserts	6
Tolerance	M
Indexable insert profile	neutral
Type of product	Indexable insert for turning