

**TNMG 160404, Grade: HBT130****Order data**

Order number	251564 HBT130
GTIN	4062406256654
Item class	22D

Description

TNMG 160404 HBT130 Grade: HBT130
Chip breaker: MM
Cutting depth a_p : 0.5 - 5 mm
Feed f : 0.12 - 0.45 mm/rev.
Cutting speed v_c main application: 40 - 220 m/min

Technical description

Feed f	0.12 - 0.45 mm/rev.
Tool material	Carbide
Number of changes/inserts	6
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Cutting speed v_c main application	40 - 220 m/min
Cutting depth a_p	0.5 - 5 mm
Grade	HBT130

Chip breaker	MM
Main application	M
Coating	TiCN
ISO code indexable insert	TNMG 160404
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Type of product	Indexable insert for turning