

**TNMG 160408, Grade: HBT130****Order data**

Order number	251565 HBT130
GTIN	4062406256678
Item class	22D

Description

TNMG 160408 HBT130 Grade: HBT130

Chip breaker: MM

Cutting depth a_p : 0.5 - 5 mm

Feed f : 0.12 - 0.45 mm/rev.

Cutting speed v_c main application: 40 - 220 m/min

Technical description

ISO code indexable insert	TNMG 160408
Cutting conditions	slightly interrupted
Coating	TiCN
Number of changes/inserts	6
Main application	M
Corner radius	0.8 mm
Grade	HBT130
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning

Cutting depth a_p	0.5 - 5 mm
Feed f	0.12 - 0.45 mm/rev.
Tool material	Carbide
Cutting speed v_c main application	40 - 220 m/min
Chip breaker	MM
Type of product	Indexable insert for turning