


TNMG 160404, Grade: CA025P

Order data

Order number	251582 CA025P
GTIN	4960664865147
Item class	25E

Description

TNMG 160404 CA025P Grade: CA025P

Chip breaker: PS

Cutting depth a_p : 1 - 4.5 mm

Feed f : 0.15 - 0.6 mm/rev.

Cutting speed v_c main application: 70 - 420 m/min

Technical description

Cutting depth a_p	1 - 4.5 mm
Corner radius	0.4 mm
Chip breaker	PS
Tool material	Carbide
Cutting speed v_c main application	70 - 420 m/min
Feed f	0.15 - 0.6 mm/rev.
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning

Main application	P
Grade	CA025P
Coating	CVD
ISO code indexable insert	TNMG 160404
Number of changes/inserts	6
Type of product	Indexable insert for turning