


**TNMG 160404, Grade: PR005S**

**Order data**

Order number	251582 PR005S
GTIN	4960664836741
Item class	25E

**Description**

TNMG 160404 PR005S Grade: PR005S  
 Chip breaker: MU  
 Cutting depth  $a_p$ : 0.5 - 3.5 mm  
 Feed  $f$ : 0.05 - 0.15 mm/rev.  
 Cutting speed  $v_c$  main application: 30 - 90 m/min

**Technical description**

Corner radius	0.4 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting speed $v_c$ main application	30 - 90 m/min
Main application	S
Tool material	Carbide
Cutting conditions	continuous
Cutting depth $a_p$	0.5 - 3.5 mm
Feed $f$	0.05 - 0.15 mm/rev.

Grade	PR005S
Chip breaker	MU
Coating	Megacoat Hard
ISO code indexable insert	TNMG 160404
Number of changes/inserts	6
Type of product	Indexable insert for turning