

**TNMG 220404, Grade: CA025P****Order data**

|              |               |
|--------------|---------------|
| Order number | 251586 CA025P |
| GTIN         | 4960664865178 |
| Item class   | 25E           |

**Description**

TNMG 220404 CA025P Grade: CA025P

Chip breaker: PS

Cutting depth  $a_p$ : 1 - 4.5 mm

Feed  $f$ : 0.15 - 0.6 mm/rev.

Cutting speed  $v_c$  main application: 70 - 420 m/min

**Technical description**

|                                      |                      |
|--------------------------------------|----------------------|
| Tool material                        | Carbide              |
| Cutting conditions                   | slightly interrupted |
| Corner radius                        | 0.4 mm               |
| Main application                     | P                    |
| Cutting depth $a_p$                  | 1 - 4.5 mm           |
| Grade                                | CA025P               |
| Feed $f$                             | 0.15 - 0.6 mm/rev.   |
| Cutting speed $v_c$ main application | 70 - 420 m/min       |

|                               |                                    |
|-------------------------------|------------------------------------|
| Chip breaker                  | PS                                 |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Coating                       | CVD                                |
| ISO code indexable insert     | TNMG 220404                        |
| Number of changes/inserts     | 6                                  |
| Type of product               | Indexable insert for turning       |