

**TNMG 220408, Grade: CA025P****Order data**

Order number	251587 CA025P
GTIN	4960664865185
Item class	25E

Description

TNMG 220408 CA025P Grade: CA025P

Chip breaker: PS

Cutting depth a_p : 1 - 4.5 mm

Feed f : 0.15 - 0.6 mm/rev.

Cutting speed v_c main application: 70 - 420 m/min

Technical description

Cutting speed v_c main application	70 - 420 m/min
Grade	CA025P
Chip breaker	PS
Cutting conditions	slightly interrupted
Corner radius	0.8 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting depth a_p	1 - 4.5 mm
Tool material	Carbide

Main application	P
Feed f	0.15 - 0.6 mm/rev.
Coating	CVD
ISO code indexable insert	TNMG 220408
Number of changes/inserts	6
Type of product	Indexable insert for turning