


VNMG 160408, Grade: PR015S

Order data

Order number	251754 PR015S
GTIN	4960664837533
Item class	25E

Description

VNMG 160408 PR015S Grade: PR015S
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.05 - 0.18 mm/rev.
 Cutting speed v_c main application: 25 - 70 m/min

Technical description

Feed f	0.05 - 0.18 mm/rev.
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing
Main application	S
Cutting speed v_c main application	25 - 70 m/min
Corner radius	0.8 mm
Grade	PR015S
Tool material	Carbide

Cutting depth a_p	0.2 - 1.5 mm
Coating	Megacoat Hard
ISO code indexable insert	VNMG 160408
Number of changes/inserts	4
Type of product	Indexable insert for turning