

**VNMG 160404, Grade: HBT130****Order data**

Order number	251772 HBT130
GTIN	4062406256692
Item class	22D

Description

VNMG 160404 HBT130 Grade: HBT130

Chip breaker: M

Cutting depth a_p : 0.5 - 2 mm

Feed f : 0.15 - 0.45 mm/rev.

Cutting speed v_c main application: 40 - 220 m/min

Technical description

Corner radius	0.4 mm
Number of changes/inserts	4
Tool material	Carbide
Finishing/roughing assignment	Finishing
ISO code indexable insert	VNMG 160404
Feed f	0.15 - 0.45 mm/rev.
Cutting depth a_p	0.5 - 2 mm

Main application	M
Chip breaker	M
Coating	TiCN
Cutting conditions	slightly interrupted
Cutting speed v_c main application	40 - 220 m/min
Grade	HBT130
Type of product	Indexable insert for turning