

Garant
VN.G 160408, Grade: HB7410-1


Order data

Order number	251804 HB7410-1
GTIN	4062406252410
Item class	21G

Description

VN.G 160408 HB7410-1 Grade: HB7410-1
 Chip breaker: TAM
 Tolerance: G
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 50 - 70 m/min

Technical description

Feed f	0.1 - 0.3 mm/rev.
Main application	Ti
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	VNMG 160408
Number of changes/inserts	4
Cutting conditions	continuous

Grade	HB7410-1
Coating	TiCN
Corner radius	0.8 mm
Cutting depth a_p	0.5 - 2.5 mm
Cutting speed v_c main application	50 - 70 m/min
Chip breaker	TAM
Tolerance	G
Type of product	Indexable insert for turning