


VNMG 160404, Grade: PR005S

Order data

Order number	251822 PR005S
GTIN	4960664836819
Item class	25E

Description

VNMG 160404 PR005S Grade: PR005S
 Chip breaker: MU
 Cutting depth a_p : 0.5 - 4 mm
 Feed f : 0.05 - 0.15 mm/rev.
 Cutting speed v_c main application: 30 - 90 m/min

Technical description

Grade	PR005S
Corner radius	0.4 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Feed f	0.05 - 0.15 mm/rev.
Cutting speed v_c main application	30 - 90 m/min
Cutting conditions	continuous
Chip breaker	MU
Main application	S

Cutting depth a_p	0.5 - 4 mm
Tool material	Carbide
Coating	Megacoat Hard
ISO code indexable insert	VNMG 160404
Number of changes/inserts	4
Type of product	Indexable insert for turning