


**VNMG 160404, Grade: HBT020**

**Order data**

Order number	251828 HBT020
GTIN	4062406256722
Item class	22D

**Description**

VNMG 160404 HBT020 Grade: HBT020  
 Chip breaker: PM  
 Cutting depth  $a_p$ : 0.8 - 4 mm  
 Feed  $f$ : 0.1 - 0.45 mm/rev.  
 Cutting speed  $v_c$  main application: 100 - 280 m/min

**Technical description**

ISO code indexable insert	VNMG 160404
Chip breaker	PM
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Main application	P
Cutting conditions	slightly interrupted
Number of changes/inserts	4
Cutting depth $a_p$	0.8 - 4 mm

Cutting speed $v_c$ main application	100 - 280 m/min
Tool material	Carbide
Corner radius	0.4 mm
Coating	TiCN
Feed $f$	0.1 - 0.45 mm/rev.
Grade	HBT020
Type of product	Indexable insert for turning