


VNMG 160408, Grade: HBT130

Order data

Order number	251829 HBT130
GTIN	4062406256739
Item class	22D

Description

VNMG 160408 HBT130 Grade: HBT130
 Chip breaker: MM
 Cutting depth a_p : 0.5 - 4 mm
 Feed f : 0.12 - 0.45 mm/rev.
 Cutting speed v_c main application: 40 - 220 m/min

Technical description

Cutting speed v_c main application	40 - 220 m/min
Cutting depth a_p	0.5 - 4 mm
Number of changes/inserts	4
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting conditions	slightly interrupted
Grade	HBT130
Main application	M

Chip breaker	MM
Feed f	0.12 - 0.45 mm/rev.
ISO code indexable insert	VNMG 160408
Coating	TiCN
Corner radius	0.8 mm
Tool material	Carbide
Type of product	Indexable insert for turning