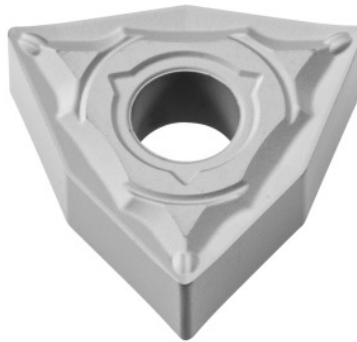



WNMG 060404, Grade: HBT020

Order data

Order number	251938 HBT020
GTIN	4062406256760
Item class	22D

Description

WNMG 060404 HBT020 Grade: HBT020
 Chip breaker: PF
 Cutting depth a_p : 0.5 - 2 mm
 Feed f : 0.1 - 0.4 mm/rev.
 Cutting speed v_c main application: 120 - 330 m/min

Technical description

Cutting conditions	slightly interrupted
Grade	HBT020
Tool material	Carbide
Finishing/roughing assignment	Finishing
ISO code indexable insert	WNMG 060404
Cutting depth a_p	0.5 - 2 mm
Corner radius	0.4 mm
Main application	P

Cutting speed v_c main application	120 - 330 m/min
Feed f	0.1 - 0.4 mm/rev.
Chip breaker	PF
Number of changes/inserts	6
Coating	TiCN
Type of product	Indexable insert for turning