


WNMG 080404, Grade: HBT130

Order data

Order number	251939 HBT130
GTIN	4062406256777
Item class	22D

Description

WNMG 080404 HBT130 Grade: HBT130

Chip breaker: M

Cutting depth a_p : 0.5 - 2 mm

Feed f : 0.15 - 0.45 mm/rev.

Cutting speed v_c main application: 40 - 220 m/min

Technical description

Main application	M
Cutting speed v_c main application	40 - 220 m/min
Cutting depth a_p	0.5 - 2 mm
Tool material	Carbide
Chip breaker	M
Number of changes/inserts	6
Cutting conditions	slightly interrupted
Coating	TiCN

Feed f	0.15 - 0.45 mm/rev.
Finishing/roughing assignment	Finishing
Grade	HBT130
Corner radius	0.4 mm
ISO code indexable insert	WNMG 080404
Type of product	Indexable insert for turning