


**WNMG 080408, Grade: CA025P**

**Order data**

Order number	252014 CA025P
GTIN	4960664865819
Item class	25E

**Description**

WNMG 080408 CA025P Grade: CA025P

Chip breaker: HQ

Cutting depth  $a_p$ : 0.5 - 2 mm

Feed  $f$ : 0.07 - 0.3 mm/rev.

Cutting speed  $v_c$  main application: 70 - 420 m/min

**Technical description**

Cutting conditions	slightly interrupted
Tool material	Carbide
Grade	CA025P
Corner radius	0.8 mm
Finishing/roughing assignment	Finishing
Chip breaker	HQ
Cutting speed $v_c$ main application	70 - 420 m/min
Feed $f$	0.07 - 0.3 mm/rev.

Cutting depth $a_p$	0.5 - 2 mm
Main application	P
Coating	CVD
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Type of product	Indexable insert for turning