

Garant
WN.G 080404, Grade: HB7210-1


Order data

Order number	252068 HB7210-1
GTIN	4062406059149
Item class	21G

Description

WN.G 080404 HB7210-1 Grade: HB7210-1

Chip breaker: GM

Tolerance: M

Cutting depth a_p : 0.4 - 6.5 mm

Feed f : 0.3 - 0.7 mm/rev.

Cutting speed v_c main application: 100 - 450 m/min

Technical description

Feed f	0.3 - 0.7 mm/rev.
Chip breaker	GM
Cutting depth $a_{p \max}$	6.5 mm
Cutting depth $a_{p \min}$	0.4 mm
Tool material	Carbide
Grade	HB7210-1
Cutting speed v_c main application	100 - 450 m/min

Corner radius	0.4 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting depth a_p	0.4 - 6.5 mm
Main application	K
Cutting conditions	slightly interrupted
Coating	TiCN
ISO code indexable insert	WN.G 080404
Number of changes/inserts	6
Tolerance	M
Indexable insert profile	neutral
Type of product	Indexable insert for turning