

Garant
WNMG 080412, Grade: HB7210-1


Order data

Order number	252072 HB7210-1
GTIN	4062406059163
Item class	21G

Description

WNMG 080412 HB7210-1 Grade: HB7210-1
 Chip breaker: GM
 Tolerance: M
 Cutting depth a_p : 0.4 - 6.5 mm
 Feed f : 0.3 - 0.7 mm/rev.
 Cutting speed v_c main application: 100 - 450 m/min

Technical description

Main application	K
Cutting depth $a_{p\ max}$	6.5 mm
Corner radius	1.2 mm
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Grade	HB7210-1
Tool material	Carbide

Cutting depth a_p	0.4 - 6.5 mm
Cutting speed v_c main application	100 - 450 m/min
Chip breaker	GM
Cutting depth $a_{p\ min}$	0.4 mm
Feed f	0.3 - 0.7 mm/rev.
Coating	TiCN
ISO code indexable insert	WNMG 080412
Number of changes/inserts	6
Tolerance	M
Indexable insert profile	neutral
Type of product	Indexable insert for turning