

**Garant**
**WNMA 080408, Type: HB7210-1**


## Order data

Order number	252076 HB7210-1
GTIN	4062406059170
Item class	21G

## Description

WNMA 080408 HB7210-1 Grade: HB7210-1

Tolerance: M

Cutting depth  $a_p$ : 0.4 - 6.5 mm

Feed  $f$ : 0.3 - 0.7 mm/rev.

Cutting speed  $v_c$  main application: 100 - 450 m/min

## Technical description

Feed $f$	0.3 - 0.7 mm/rev.
Cutting depth $a_{p \min}$	0.4 mm
Corner radius	0.8 mm
Cutting depth $a_p$	0.4 - 6.5 mm
Main application	K
Cutting depth $a_{p \max}$	6.5 mm
Tool material	Carbide
Cutting conditions	slightly interrupted

Grade	HB7210-1
Cutting speed $v_c$ main application	100 - 450 m/min
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Coating	TiCN
ISO code indexable insert	WNMA 080408
Number of changes/inserts	6
Tolerance	M
Indexable insert profile	neutral
Type of product	Indexable insert for turning