


**WNMG 060404, Grade: HBT020**

**Order data**

Order number	252092 HBT020
GTIN	4062406256807
Item class	22D

**Description**

WNMG 060404 HBT020 Grade: HBT020  
 Chip breaker: PM  
 Cutting depth  $a_p$ : 0.8 - 5 mm  
 Feed  $f$ : 0.1 - 0.45 mm/rev.  
 Cutting speed  $v_c$  main application: 100 - 280 m/min

**Technical description**

Grade	HBT020
Main application	P
Chip breaker	PM
Feed $f$	0.1 - 0.45 mm/rev.
Corner radius	0.4 mm
Cutting speed $v_c$ main application	100 - 280 m/min
ISO code indexable insert	WNMG 080404
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning

Cutting depth $a_p$	0.8 - 5 mm
Number of changes/inserts	6
Cutting conditions	slightly interrupted
Tool material	Carbide
Coating	TiCN
Type of product	Indexable insert for turning