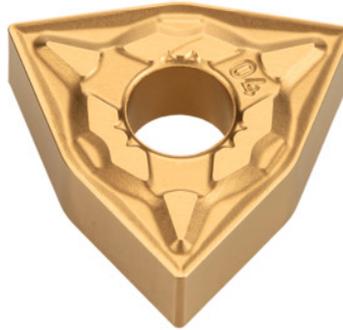



WNMG 060408, Grade: HBT130

Order data

Order number	252093 HBT130
GTIN	4062406256814
Item class	22D

Description

WNMG 060408 HBT130 Grade: HBT130
 Chip breaker: MM
 Cutting depth a_p : 0.5 - 5 mm
 Feed f : 0.12 - 0.45 mm/rev.
 Cutting speed v_c main application: 40 - 220 m/min

Technical description

Cutting conditions	slightly interrupted
Corner radius	0.8 mm
Cutting speed v_c main application	40 - 220 m/min
Tool material	Carbide
Cutting depth a_p	0.5 - 5 mm
Coating	TiCN
Feed f	0.12 - 0.45 mm/rev.
ISO code indexable insert	WNMG 060408

Number of changes/inserts	6
Chip breaker	MM
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Main application	M
Grade	HBT130
Type of product	Indexable insert for turning