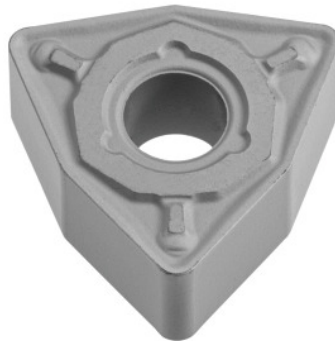



WNMG 080404, Grade: HBT020

Order data

Order number	252094 HBT020
GTIN	4062406256845
Item class	22D

Description

WNMG 080404 HBT020 Grade: HBT020
 Chip breaker: PM
 Cutting depth a_p : 0.8 - 5 mm
 Feed f : 0.1 - 0.45 mm/rev.
 Cutting speed v_c main application: 100 - 280 m/min

Technical description

Number of changes/inserts	6
Grade	HBT020
ISO code indexable insert	WNMG 080404
Coating	TiCN
Main application	P
Tool material	Carbide
Cutting depth a_p	0.8 - 5 mm
Cutting conditions	slightly interrupted

Cutting speed v_c main application	100 - 280 m/min
Chip breaker	PM
Corner radius	0.4 mm
Feed f	0.1 - 0.45 mm/rev.
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Type of product	Indexable insert for turning