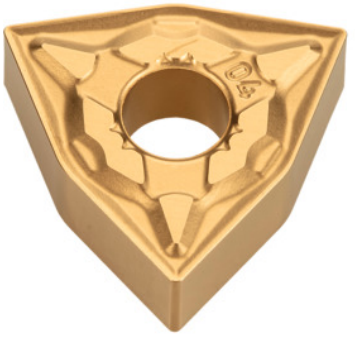
HOLEX

WNMG 080404, Grade: HBT130



Order data

Order number	252094 HBT130
GTIN	4062406256838
Item class	22D

Description

WNMG 080404 HBT130 Grade: HBT130
Chip breaker: MM
Cutting depth a_p: 0.5 - 5 mm
Feed f: 0.12 - 0.45 mm/rev.
Cutting speed v_c main application: 40 - 220 m/min

Technical description

Grade	HBT130
Cutting depth a_p	0.5 - 5 mm
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Number of changes/inserts	6
Tool material	Carbide
Cutting speed v_c main application	40 - 220 m/min
Main application	M

Corner radius	0.4 mm
Coating	TiCN
ISO code indexable insert	WNMG 080404
Feed f	0.12 - 0.45 mm/rev.
Chip breaker	MM
Type of product	Indexable insert for turning