


WNMG 080408, Grade: HBT020

Order data

Order number	252095 HBT020
GTIN	4062406256869
Item class	22D

Description

WNMG 080408 HBT020 Grade: HBT020
 Chip breaker: PM
 Cutting depth a_p : 0.8 - 5 mm
 Feed f : 0.1 - 0.45 mm/rev.
 Cutting speed v_c main application: 100 - 280 m/min

Technical description

ISO code indexable insert	WNMG 080408
Chip breaker	PM
Coating	TiCN
Cutting speed v_c main application	100 - 280 m/min
Main application	P
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Grade	HBT020
Cutting depth a_p	0.8 - 5 mm

Corner radius	0.8 mm
Number of changes/inserts	6
Cutting conditions	slightly interrupted
Tool material	Carbide
Feed f	0.1 - 0.45 mm/rev.
Type of product	Indexable insert for turning