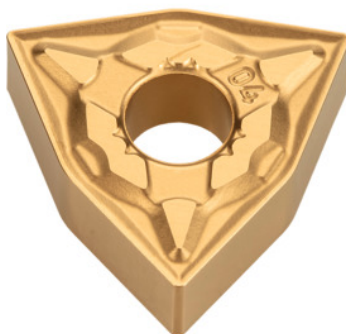


**WNMG 080408, Grade: HBT130****Order data**

|              |               |
|--------------|---------------|
| Order number | 252095 HBT130 |
| GTIN         | 4062406256852 |
| Item class   | 22D           |

**Description**

WNMG 080408 HBT130 Grade: HBT130

Chip breaker: MM

Cutting depth  $a_p$ : 0.5 - 5 mm

Feed  $f$ : 0.12 - 0.45 mm/rev.

Cutting speed  $v_c$  main application: 40 - 220 m/min

**Technical description**

|                                      |                      |
|--------------------------------------|----------------------|
| Coating                              | TiCN                 |
| Cutting depth $a_p$                  | 0.5 - 5 mm           |
| Feed $f$                             | 0.12 - 0.45 mm/rev.  |
| Cutting conditions                   | slightly interrupted |
| Cutting speed $v_c$ main application | 40 - 220 m/min       |
| ISO code indexable insert            | WNMG 080408          |
| Corner radius                        | 0.8 mm               |
| Main application                     | M                    |

|                               |                                    |
|-------------------------------|------------------------------------|
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Number of changes/inserts     | 6                                  |
| Grade                         | HBT130                             |
| Chip breaker                  | MM                                 |
| Tool material                 | Carbide                            |
| Type of product               | Indexable insert for turning       |