

**WNMG 080404, Grade: CA025P****Order data**

|              |               |
|--------------|---------------|
| Order number | 252112 CA025P |
| GTIN         | 4960664865901 |
| Item class   | 25E           |

**Description**

WNMG 080404 CA025P Grade: CA025P

Chip breaker: PS

Cutting depth  $a_p$ : 1 - 3.8 mm

Feed  $f$ : 0.15 - 0.6 mm/rev.

Cutting speed  $v_c$  main application: 70 - 420 m/min

**Technical description**

|                                      |                                    |
|--------------------------------------|------------------------------------|
| Main application                     | P                                  |
| Cutting conditions                   | slightly interrupted               |
| Cutting speed $v_c$ main application | 70 - 420 m/min                     |
| Cutting depth $a_p$                  | 1 - 3.8 mm                         |
| Grade                                | CA025P                             |
| Chip breaker                         | PS                                 |
| Feed $f$                             | 0.15 - 0.6 mm/rev.                 |
| Finishing/roughing assignment        | Skrubbearbejdning-sletbearbejdning |

|                           |                              |
|---------------------------|------------------------------|
| Corner radius             | 0.4 mm                       |
| Tool material             | Carbide                      |
| Coating                   | CVD                          |
| ISO code indexable insert | WNMG 080404                  |
| Number of changes/inserts | 6                            |
| Type of product           | Indexable insert for turning |