


**WNMG 080408, Grade: CA025P**

**Order data**

Order number	252114 CA025P
GTIN	4960664865918
Item class	25E

**Description**

WNMG 080408 CA025P Grade: CA025P

Chip breaker: PS

Cutting depth  $a_p$ : 1 - 3.8 mm

Feed  $f$ : 0.15 - 0.6 mm/rev.

Cutting speed  $v_c$  main application: 70 - 420 m/min

**Technical description**

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting conditions	slightly interrupted
Corner radius	0.8 mm
Cutting depth $a_p$	1 - 3.8 mm
Cutting speed $v_c$ main application	70 - 420 m/min
Feed $f$	0.15 - 0.6 mm/rev.
Chip breaker	PS
Grade	CA025P

Main application	P
Tool material	Carbide
Coating	CVD
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Type of product	Indexable insert for turning