


WNMG 080408 wiper, Grade: CA025P

Order data

Order number	252115 CA025P
GTIN	4960664865741
Item class	25E

Description

WNMG 080408 wiper CA025P Grade: CA025P

Chip breaker: WQ

Cutting depth a_p : 1 - 3.8 mm

Feed f : 0.15 - 0.6 mm/rev.

Cutting speed v_c main application: 70 - 420 m/min

Technical description

Cutting conditions	slightly interrupted
Tool material	Carbide
Cutting speed v_c main application	70 - 420 m/min
Corner radius	0.8 mm
Chip breaker	WQ
Main application	P
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting depth a_p	1 - 3.8 mm

Grade	CA025P
Feed f	0.15 - 0.6 mm/rev.
Coating	CVD
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Type of product	Indexable insert for turning