

**WNMG 080412, Grade: CA025P****Order data**

Order number	252116 CA025P
GTIN	4960664865925
Item class	25E

Description

WNMG 080412 CA025P Grade: CA025P

Chip breaker: PS

Cutting depth a_p : 1 - 3.8 mm

Feed f : 0.15 - 0.6 mm/rev.

Cutting speed v_c main application: 70 - 420 m/min

Technical description

Main application	P
Chip breaker	PS
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Corner radius	1.2 mm
Cutting depth a_p	1 - 3.8 mm
Cutting speed v_c main application	70 - 420 m/min
Grade	CA025P
Feed f	0.15 - 0.6 mm/rev.

Tool material	Carbide
Cutting conditions	slightly interrupted
Coating	CVD
ISO code indexable insert	WNMG 080412
Number of changes/inserts	6
Type of product	Indexable insert for turning