

**WNMG 080412 wiper, Grade: CA025P****Order data**

Order number	252117 CA025P
GTIN	4960664865758
Item class	25E

Description

WNMG 080412 wiper CA025P Grade: CA025P

Chip breaker: WQ

Cutting depth a_p : 1 - 3.8 mm

Feed f : 0.15 - 0.6 mm/rev.

Cutting speed v_c main application: 70 - 420 m/min

Technical description

Tool material	Carbide
Grade	CA025P
Chip breaker	WQ
Cutting depth a_p	1 - 3.8 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting conditions	slightly interrupted
Cutting speed v_c main application	70 - 420 m/min
Corner radius	1.2 mm

Feed f	0.15 - 0.6 mm/rev.
Main application	P
Coating	CVD
ISO code indexable insert	WNMG 080412
Number of changes/inserts	6
Type of product	Indexable insert for turning