

**WNMG 080416, Grade: CA025P****Order data**

Order number	252118 CA025P
GTIN	4960664865932
Item class	25E

Description

WNMG 080416 CA025P Grade: CA025P

Chip breaker: PS

Cutting depth a_p : 1 - 3.8 mm

Feed f : 0.15 - 0.6 mm/rev.

Cutting speed v_c main application: 70 - 420 m/min

Technical description

Feed f	0.15 - 0.6 mm/rev.
Cutting depth a_p	1 - 3.8 mm
Main application	P
Chip breaker	PS
Grade	CA025P
Corner radius	1.6 mm
Cutting conditions	slightly interrupted
Tool material	Carbide

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting speed v_c main application	70 - 420 m/min
Coating	CVD
ISO code indexable insert	WNMG 080416
Number of changes/inserts	6
Type of product	Indexable insert for turning