


**WNMG 080408, Grade: HBT130**

**Order data**

Order number	252224 HBT130
GTIN	4062406256876
Item class	22D

**Description**

WNMG 080408 HBT130 Grade: HBT130  
 Chip breaker: MR  
 Cutting depth  $a_p$ : 2 - 6 mm  
 Feed  $f$ : 0.15 - 0.55 mm/rev.  
 Cutting speed  $v_c$  main application: 40 - 220 m/min

**Technical description**

Chip breaker	MR
Cutting depth $a_p$	2 - 6 mm
Main application	M
Finishing/roughing assignment	Roughing
Cutting speed $v_c$ main application	40 - 220 m/min
Tool material	Carbide
Grade	HBT130
Coating	TiCN

Corner radius	0.8 mm
ISO code indexable insert	WNMG 080408
Feed f	0.15 - 0.55 mm/rev.
Cutting conditions	slightly interrupted
Number of changes/inserts	6
Type of product	Indexable insert for turning