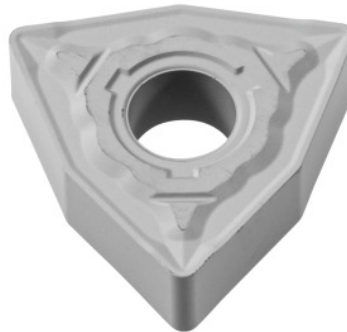



WNMG 080412, Grade: HBT020

Order data

Order number	252226 HBT020
GTIN	4062406256890
Item class	22D

Description

WNMG 080412 HBT020 Grade: HBT020
 Chip breaker: PR
 Cutting depth a_p : 1.8 - 6 mm
 Feed f : 0.2 - 0.6 mm/rev.
 Cutting speed v_c main application: 80 - 260 m/min

Technical description

Main application	P
Cutting conditions	slightly interrupted
Tool material	Carbide
Grade	HBT020
Chip breaker	PR
ISO code indexable insert	WNMG 080412
Number of changes/inserts	6
Finishing/roughing assignment	Roughing

Cutting speed v_c main application	80 - 260 m/min
Corner radius	1.2 mm
Coating	TiCN
Cutting depth a_p	1.8 - 6 mm
Feed f	0.2 - 0.6 mm/rev.
Type of product	Indexable insert for turning