DATA SHEET

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DNMG 150604 L Chip breaker UNI

Order data

Order number	253682 UNI
Product name	DNMG 150604 L
Type	Chip breaker UNI
GTIN	4045197323767
Pack unit quantity	10

Hoffmann GmbH Qualitätswerkzeuge
Haberlandstraße 55
81241 München
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Order number: 253682 UNI

ISO code indexable insert	DNMG 150604 L
Grade	HB7035
Main application	UNI
Cutting conditions	heavily interrupted
Chip breaker	UNI
Cutting depth a_p	1 mm
Feed f	0,2
Cutting speed v_c main application	55 m/min

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ecl@ss 10.0.1	21-18-20-03
ecl@ss 9.1	21-18-20-03
ecl@ss 9.0	21-18-20-03
ecl@ss 8.1	21-18-20-03
ecl@ss 8.0	21-18-20-03
ecl@ss 7.1	21-18-20-03
ecl@ss 7.0	21-18-20-03
ecl@ss 6.2	21-18-20-03
ecl@ss 6.1	21-18-20-03
ecl@ss 6.0.1	21-18-20-03
ecl@ss 5.1	21-01-19-01
ecl@ss 5.0.1	21-01-19-01
ecl@ss 4.1	21-01-19-01
ecl@ss 4.0	21-01-19-01

UNSPSC 13.1	23-17-16-18
UNSPSC 12.0901	23-24-21-05
UNSPSC 11.2	23-17-16-18
UNSPSC 9.0501	23-24-21-05
UNSPSC 8.4	23-17-16-18
UNSPSC 8.0	23-17-16-18
UNSPSC 7.5	23-17-16-18
UNSPSC 7.0901	23-17-16-18
UNSPSC 7.0401	23-17-16-18
UNSPSC 6.1101	23-17-16-18
UNSPSC 6.0801	23-17-16-18
UNSPSC 6.0315	23-17-16-18
UNSPSC 6.0	23-17-16-18
UNSPSC 5.0301	23-17-16-18
UNSPSC 5.02	23-17-16-18
UNSPSC 5.01	23-17-16-18

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