Garant

Boring bar carbide, right-hand, Shank ∅ / insert size: 25/12 mm

Order data

Order number	260016 25/12
GTIN	4062406065171
Item class	21T

Description

Boring bar carbide 25/12 mmShank ∅ D_s: 25 mm
ISO code toolholder: E25S SCLCR/L12
Cutting point / joint: 25 mm
Setting angle κ: 95 degrees
suitable indexable insert: CC.. 1204..
Minimum pre-drill ∅ D_{min}: 30 mm

Technical description

Overall length L	250 mm
Cutting point / joint	25 mm
Pack of insert screws	269028 8
Insert size	12 mm
Head length L_1	16 mm
Clamping height L_2	24 mm
Centre offset L_3	15 mm
suitable indexable insert	CC.. 1204..
ISO code toolholder	E25S SCLCR/L12
Minimum pre-drill ∅ D_{min}	30 mm
Setting angle κ	95 degrees
Shank ∅ D_s	25 mm
Application type	right-hand

Boring depth up to	8×D
Tool material	Carbide
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Set of insert screws 10 pieces	269414
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws Type 8	269028 8