

Garant
Boring bar carbide, left-hand, Shank \varnothing / insert size: 25/12 mm

Order data

Order number	260017 25/12
GTIN	4062406065188
Item class	21T

Description

Boring bar carbide 25/12 mm Shank $\varnothing D_s$: 25 mm
 ISO code toolholder: E25S SCLCR/L12
 Cutting point / joint: 25 mm
 Setting angle κ : 95 degrees
 suitable indexable insert: CC.. 1204..
 Minimum pre-drill $\varnothing D_{min}$: 30 mm

Technical description

Insert size	12 mm
Head length L_1	16 mm
ISO code toolholder	E25S SCLCR/L12
Clamping height L_2	24 mm
Minimum pre-drill $\varnothing D_{min}$	30 mm
Pack of insert screws	269028 8
Overall length L	250 mm
suitable indexable insert	CC.. 1204..
Setting angle κ	95 degrees
Centre offset L_3	15 mm
Cutting point / joint	25 mm
Shank $\varnothing D_s$	25 mm
Application type	left-hand

Boring depth up to	8xD
Tool material	Carbide
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Set of insert screws 10 pieces	269414
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Set of insert screws Type 8	269028 8