

**CCGT 030101, Grade: PR1535****Order data**

Order number	260040 PR1535
GTIN	4960664871544
Item class	25E

**Description**

CCGT 030101 PR1535 Grade: PR1535  
Chip breaker: MFP-PF  
Cutting depth  $a_p$ : 0.03 - 0.2 mm  
Feed  $f$ : 0.02 - 0.1 mm/rev.  
Cutting speed  $v_c$  main application: 70 - 160 m/min  
Cutting speed  $v_c$  secondary application: 40 - 60 m/min

**Technical description**

Feed $f$	0.02 - 0.1 mm/rev.
Chip breaker	MFP-PF
Cutting conditions	continuous
Secondary application	S
Cutting speed $v_c$ main application	70 - 160 m/min
Grade	PR1535
Corner radius	0.1 mm

Finishing/roughing assignment	Finishing
Tool material	Carbide
Cutting depth $a_p$	0.03 - 0.2 mm
Cutting speed $v_c$ secondary application	40 - 60 m/min
Main application	M
Coating	Megacoat Nano
ISO code indexable insert	CCGT 030101
Number of changes/inserts	2
Type of product	Indexable insert for turning