


**CCGT 030101, Grade: PR1725**

**Order data**

Order number	260040 PR1725
GTIN	
Item class	25E

**Description**

CCGT 030101 PR1725 Grade: PR1725  
 Chip breaker: MP-CF  
 Cutting depth  $a_p$ : 0.03 - 0.2 mm  
 Feed  $f$ : 0.02 - 0.1 mm/rev.  
 Cutting speed  $v_c$  main application: 60 - 180 m/min  
 Cutting speed  $v_c$  secondary application: 100 - 150 m/min

**Technical description**

Cutting speed $v_c$ secondary application	100 - 150 m/min
Chip breaker	MP-CF
Secondary application	M
Tool material	Carbide
ISO code indexable insert	CCGT 030101
Cutting speed $v_c$ main application	60 - 180 m/min
Cutting conditions	continuous

Finishing/roughing assignment	Finishing
Main application	P
Feed f	0.02 - 0.1 mm/rev.
Grade	PR1725
Cutting depth $a_p$	0.03 - 0.2 mm
Number of changes/inserts	2
Corner radius	0.1 mm
Type of product	Indexable insert for turning