


**CCGT 030102, Grade: PR1535**

**Order data**

Order number	260041 PR1535
GTIN	4960664871551
Item class	25E

**Description**

CCGT 030102 PR1535 Grade: PR1535  
 Chip breaker: MFP-PF  
 Cutting depth  $a_p$ : 0.03 - 0.2 mm  
 Feed  $f$ : 0.02 - 0.1 mm/rev.  
 Cutting speed  $v_c$  main application: 70 - 160 m/min  
 Cutting speed  $v_c$  secondary application: 40 - 60 m/min

**Technical description**

Grade	PR1535
Secondary application	S
Cutting conditions	continuous
Cutting speed $v_c$ secondary application	40 - 60 m/min
Corner radius	0.2 mm
Cutting depth $a_p$	0.03 - 0.2 mm
Cutting speed $v_c$ main application	70 - 160 m/min

Main application	M
Feed f	0.02 - 0.1 mm/rev.
Finishing/roughing assignment	Finishing
Tool material	Carbide
Chip breaker	MFP-PF
Coating	Megacoat Nano
ISO code indexable insert	CCGT 030102
Number of changes/inserts	2
Type of product	Indexable insert for turning