


CCGT 030102, Grade: PR1725

Order data

Order number	260041 PR1725
GTIN	
Item class	25E

Description

CCGT 030102 PR1725 Grade: PR1725
 Chip breaker: MP-CF
 Cutting depth a_p : 0.03 - 0.2 mm
 Feed f : 0.02 - 0.1 mm/rev.
 Cutting speed v_c main application: 60 - 180 m/min
 Cutting speed v_c secondary application: 100 - 150 m/min

Technical description

Main application	P
Grade	PR1725
Feed f	0.02 - 0.1 mm/rev.
ISO code indexable insert	CCGT 030102
Chip breaker	MP-CF
Number of changes/inserts	2
Finishing/roughing assignment	Finishing

Cutting speed v_c secondary application	100 - 150 m/min
Corner radius	0.2 mm
Cutting depth a_p	0.03 - 0.2 mm
Cutting conditions	continuous
Cutting speed v_c main application	60 - 180 m/min
Secondary application	M
Tool material	Carbide
Type of product	Indexable insert for turning