

Garant**CCGT 030101, Grade: HB7025-1**

Order data

Order number	260046 HB7025-1
GTIN	4062406058661
Item class	211

Description

CCGT 030101 HB7025-1 Grade: HB7025-1
Chip breaker: SF
Tolerance: G
Cutting depth a_p : 0.05 - 0.2 mm
Feed f : 0.03 - 0.1 mm/rev.
Cutting speed v_c main application: 120 - 300 m/min

Technical description

Corner radius	0.1 mm
Tool material	Carbide
Cutting speed v_c main application	120 - 300 m/min
Grade	HB7025-1
Cutting depth a_p	0.05 - 0.2 mm
Main application	P
Feed f	0.03 - 0.1 mm/rev.

Cutting conditions	slightly interrupted
Chip breaker	SF
Finishing/roughing assignment	Finishing
Coating	uncoated
ISO code indexable insert	CCGT 030101
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning