

**Garant**
**CCGT 030102, Grade: HB7025-1**


### Order data

Order number	260047 HB7025-1
GTIN	4062406058692
Item class	211

### Description

CCGT 030102 HB7025-1 Grade: HB7025-1  
 Chip breaker: SF  
 Tolerance: G  
 Cutting depth  $a_p$ : 0.05 - 0.2 mm  
 Feed  $f$ : 0.03 - 0.1 mm/rev.  
 Cutting speed  $v_c$  main application: 120 - 300 m/min

### Technical description

Cutting conditions	slightly interrupted
Tool material	Carbide
Feed $f$	0.03 - 0.1 mm/rev.
Cutting depth $a_p$	0.05 - 0.2 mm
Chip breaker	SF
Finishing/roughing assignment	Finishing
Corner radius	0.2 mm

Grade	HB7025-1
Main application	P
Cutting speed $v_c$ main application	120 - 300 m/min
Coating	uncoated
ISO code indexable insert	CCGT 030102
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning