

Garant
CCGT 030102, Grade: HU7315-1


Order data

Order number	260047 HU7315-1
GTIN	4062406058715
Item class	21I

Description

CCGT 030102 HU7315-1 Grade: HU7315-1
 Chip breaker: AF
 Tolerance: M
 Cutting depth a_p : 0.05 - 0.5 mm
 Feed f : 0.03 - 0.1 mm/rev.
 Cutting speed v_c main application: 120 - 600 m/min

Technical description

Finishing/roughing assignment	Finishing
Cutting speed v_c main application	120 - 600 m/min
Feed f	0.03 - 0.1 mm/rev.
Cutting conditions	continuous
Tool material	Carbide
Corner radius	0.2 mm
Main application	N

Chip breaker	AF
Grade	HU7315-1
Cutting depth a_p	0.05 - 0.5 mm
Coating	uncoated
ISO code indexable insert	CCGT 030102
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning