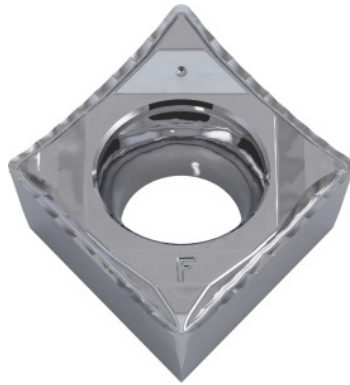


**Garant**
**CCMT 120404, Grade: HU7315-1**


### Order data

Order number	260064 HU7315-1
GTIN	4062406380298
Item class	21G

### Description

CCMT 120404 HU7315-1 Grade: HU7315-1  
 Chip breaker: AF  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.05 - 0.5 mm  
 Feed  $f$ : 0.03 - 0.1 mm/rev.  
 Cutting speed  $v_c$  main application: 120 - 600 m/min

### Technical description

Grade	HU7315-1
Feed $f$	0.03 - 0.1 mm/rev.
Cutting speed $v_c$ main application	120 - 600 m/min
Tool material	Carbide
Finishing/roughing assignment	Finishing
Tolerance	M
Cutting conditions	continuous

Cutting depth $a_p$	0.05 - 0.5 mm
Number of changes/inserts	2
Coating	uncoated
Corner radius	0.4 mm
Chip breaker	AF
Main application	N
ISO code indexable insert	CCMT 120404
Type of product	Indexable insert for turning