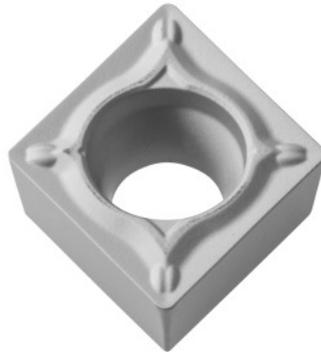


**CCMT 060204, Grade: HBT020****Order data**

Order number	260084 HBT020
GTIN	4062406256913
Item class	22D

**Description**

CCMT 060204 HBT020 Grade: HBT020  
Chip breaker: PF  
Cutting depth  $a_p$ : 0.4 - 2 mm  
Feed  $f$ : 0.1 - 0.3 mm/rev.  
Cutting speed  $v_c$  main application: 70 - 250 m/min

**Technical description**

Tool material	Carbide
Main application	P
Corner radius	0.4 mm
Cutting depth $a_p$	0.4 - 2 mm
Cutting conditions	slightly interrupted
Grade	HBT020
Feed $f$	0.1 - 0.3 mm/rev.

Finishing/roughing assignment	Finishing
Cutting speed $v_c$ main application	70 - 250 m/min
Chip breaker	PF
ISO code indexable insert	CC.T 060202
Number of changes/inserts	2
Coating	TiCN
Type of product	Indexable insert for turning