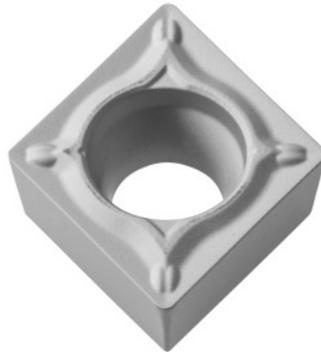



CCMT 09T304, Grade: HBT020

Order data

Order number	260086 HBT020
GTIN	4062406256937
Item class	22D

Description

CCMT 09T304 HBT020 Grade: HBT020
 Chip breaker: PF
 Cutting depth a_p : 0.4 - 2 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 70 - 250 m/min

Technical description

Main application	P
Cutting conditions	slightly interrupted
Cutting depth a_p	0.4 - 2 mm
Corner radius	0.4 mm
Chip breaker	PF
ISO code indexable insert	CCMT 09T304
Finishing/roughing assignment	Finishing

Tool material	Carbide
Cutting speed v_c main application	70 - 250 m/min
Grade	HBT020
Number of changes/inserts	2
Feed f	0.1 - 0.3 mm/rev.
Coating	TiCN
Type of product	Indexable insert for turning