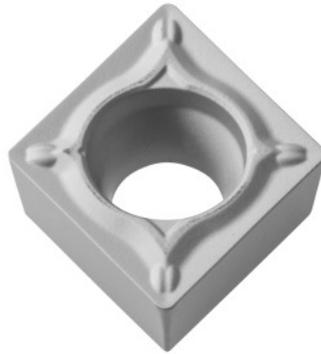



CCMT 120404, Grade: HBT020

Order data

Order number	260088 HBT020
GTIN	4062406256951
Item class	22D

Description

CCMT 120404 HBT020 Grade: HBT020
 Chip breaker: PF
 Cutting depth a_p : 0.4 - 2 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 70 - 250 m/min

Technical description

Chip breaker	PF
Cutting speed v_c main application	70 - 250 m/min
Corner radius	0.4 mm
Cutting depth a_p	0.4 - 2 mm
Finishing/roughing assignment	Finishing
Feed f	0.1 - 0.3 mm/rev.
ISO code indexable insert	CCMT 120404

Grade	HBT020
Coating	TiCN
Cutting conditions	slightly interrupted
Main application	P
Number of changes/inserts	2
Tool material	Carbide
Type of product	Indexable insert for turning