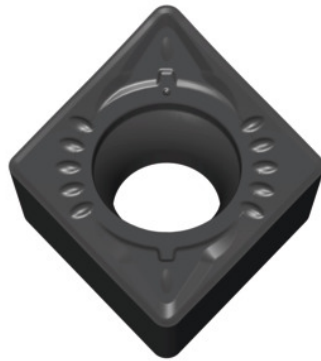


**Garant**
**CC.T 09T304, Grade: HB7210-1**


### Order data

|              |                 |
|--------------|-----------------|
| Order number | 260150 HB7210-1 |
| GTIN         | 4062406059200   |
| Item class   | 21G             |

### Description

CC.T 09T304 HB7210-1 Grade: HB7210-1  
 Chip breaker: GM  
 Tolerance: M  
 Cutting depth  $a_p$ : 0.2 - 2.5 mm  
 Feed  $f$ : 0.1 - 0.25 mm/rev.  
 Cutting speed  $v_c$  main application: 100 - 450 m/min

### Technical description

|                                      |                                    |
|--------------------------------------|------------------------------------|
| Finishing/roughing assignment        | Skrubbearbejdning-sletbearbejdning |
| Main application                     | K                                  |
| Grade                                | HB7210-1                           |
| Cutting speed $v_c$ main application | 100 - 450 m/min                    |
| Cutting depth $a_p$                  | 0.2 - 2.5 mm                       |
| Chip breaker                         | GM                                 |
| Tool material                        | Carbide                            |

|                           |                              |
|---------------------------|------------------------------|
| Corner radius             | 0.4 mm                       |
| Cutting conditions        | slightly interrupted         |
| Feed f                    | 0.1 - 0.25 mm/rev.           |
| Coating                   | TiCN                         |
| ISO code indexable insert | CCMT 09T304                  |
| Number of changes/inserts | 2                            |
| Tolerance                 | M                            |
| Type of product           | Indexable insert for turning |