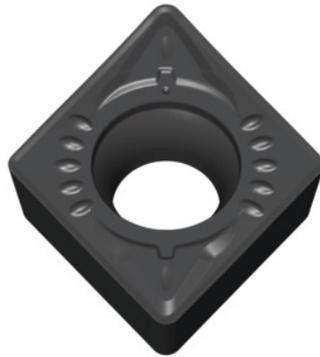


Garant
CC.T 120408, Grade: HB7210-1


Order data

Order number	260160 HB7210-1
GTIN	4062406059224
Item class	21G

Description

CC.T 120408 HB7210-1 Grade: HB7210-1
 Chip breaker: GM
 Tolerance: M
 Cutting depth a_p : 0.2 - 2.5 mm
 Feed f : 0.1 - 0.25 mm/rev.
 Cutting speed v_c main application: 100 - 450 m/min

Technical description

Main application	K
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Semi-roughing
Feed f	0.1 - 0.25 mm/rev.
Corner radius	0.8 mm
Cutting speed v_c main application	100 - 450 m/min
Chip breaker	GM

Cutting depth a_p	0.2 - 2.5 mm
Grade	HB7210-1
Tool material	Carbide
Coating	TiCN
ISO code indexable insert	CCMT 120408
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning