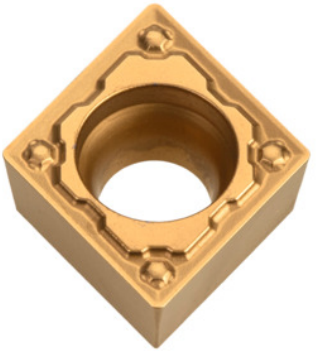
HOLEX

CCMT 060204, Grade: HBT130



Order data

Order number	260210 HBT130
GTIN	4062406256968
Item class	22D

Description

CCMT 060204 HBT130 Grade: HBT130
Chip breaker: MM
Cutting depth a_p: 0.3 - 3 mm
Feed f: 0.05 - 0.35 mm/rev.
Cutting speed v_c main application: 40 - 220 m/min

Technical description

Number of changes/inserts	2
Tool material	Carbide
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Corner radius	0.4 mm
Grade	HBT130
Main application	M
Feed f	0.05 - 0.35 mm/rev.

Coating	TiCN
ISO code indexable insert	CCMT 060204
Cutting depth a_p	0.3 - 3 mm
Chip breaker	MM
Cutting speed v_c main application	40 - 220 m/min
Cutting conditions	slightly interrupted
Type of product	Indexable insert for turning